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AS9100 - Registered



Sierra Spray Painting Ltd. was established in 1996, our goal was to service the manufacturing industry with special requirements for "coating finishes" as well as other processes. Sierra over the years has achieved these goals both in innovation and custom design for process abilities. We are pleased to offer you the following services we are not limited to the following.



CURRENT APPROVALS



- BAC 5307** Part Marking.
- BAC 5720** Protection Of The Interior Of Structural Tubing.
- BAC 5736** Application Of Chemical And Solvent Resistant Finishes.
- BAC 5748** Abrasive Cleaning, Deburring, And Finishing.
- BAC 5845** Application of Polyurethane Enamel.
- BAC 5877** Application Of Organic Corrosion Inhibiting Compounds.
- BAC 5882** Application of Urethane Compatible Primer.
- BMS 10-11** Chemical And Solvent Resistant Finish.
- BMS 10-60** Protective Enamel.
- BMS 10-79** Urethane Compatible, Corrosion Resistant Primer.
- BMS 3-26** Organic Corrosion Inhibiting Compounds, Heavy Duty.



- GAMPS 3103** Primer Coating, Epoxy, Preparation and Application of (Including GulfStream Finish No. 2012)
- GAMPS 3205** Coating: Gloss Epoxy Finish, Application of (Includes Finish 2013)
- GAMPS 7115** Requirements for sealing pressurised unpressurized, and environmental areas.
- GMS 5001** Epoxy Primer Coating, Hydraulic Fluid Resistant (Finish 2012)
- GMS 5002** Epoxy Topcoat System, Hydraulic Fluid Resistant Series 2000.



- HPS-170** General Requirements for Painting.



- DCMP-151** Coating, Metallic-Ceramic.
- DCMP-152** Paint Instructions.
- DCMP-214** Paint Instructions White Colour #17925.
- PCS-2500** Polyurethane Paint Two-Coat Process.
- PCS-2501** Polyurethane Paint Three-Coat Process.
- PCS-2530** Low Voc Polyurethane Paint.
- PCS-2621** Alkaline Degreasing of Parts.
- PCS-2800** Temporary Corrosion and Damage Protection.
- PCS-6000** Marking of Materials, Parts and Assemblies.



- LGPS 1001** Application of Primer and Topcoat.
- LGPS 1600** Part Identification.
- LGQP 5010** Corrosion Inhibiting Compounds for Finished Parts and Assemblies, List of Qualified Products.
- LGQP 6001** Qualified Supplier List for External Paint Systems: Primer and Topcoat.



U.S. Army Research Laboratory

- MIL-F-18264** Organic, Weapons System, Application and Control.
- MIL-PRF-22750** Coating, Epoxy, High-Solids.
- MIL-PRF-23377** Primer Coatings: Epoxy, High-Solids.
- MIL-PRF-85285** Coating: Polyurethane, Aircraft And Support Equipment.

Please be advised that we are not limited to the above services. If you do not see a specification listed that you require please call our offices to have our quality department research the specification to see if it is something we can do here.

If you would like a tour of our facilities please call our offices to arrange a time & date. Tel: (905) 951-6313

